

SAFETY DATA SHEET

Revision Date 08-Jun-2015

Version 1

1. IDENTIFICATION

Product identifier

Product Name Persian Orange #1

Other means of identification

Product Code TP282QT
SKU(s) TP282GAL, TP282QT

Recommended use of the chemical and restrictions on use

Recommended Use No information available.
Uses advised against No information available

Details of the supplier of the safety data sheet

Supplier Address

TISCO
PO Box 82222
Lincoln, NE 68501
Phone: 402-476-6558
Fax: 402-476-6749

Emergency telephone number

Emergency Telephone Chemtrec 1-800-424-9300

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin sensitization	Category 1
Germ cell mutagenicity	Category 1B
Carcinogenicity	Category 2
Specific target organ toxicity (repeated exposure)	Category 1
Aspiration toxicity	Category 1
Flammable liquids	Category 3

Emergency Overview

Danger

Hazard statements

May cause an allergic skin reaction
May cause genetic defects
Suspected of causing cancer
Causes damage to organs through prolonged or repeated exposure
May be fatal if swallowed and enters airways
Flammable liquid and vapor

**Appearance** No information available**Physical state** liquid**Odor** No information available**Precautionary Statements - Prevention**

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Contaminated work clothing should not be allowed out of the workplace
 Wear protective gloves
 Do not breathe dust/fume/gas/mist/vapors/spray
 Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Keep away from heat/sparks/open flames/hot surfaces. - No smoking
 Keep container tightly closed
 Ground/bond container and receiving equipment
 Use only non-sparking tools
 Take precautionary measures against static discharge
 Use explosion-proof electrical/ ventilating/ lighting/ equipment

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
 If skin irritation or rash occurs: Get medical advice/attention
 Wash contaminated clothing before reuse
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
 Do NOT induce vomiting
 In case of fire: Use CO₂, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store locked up
 Store in a well-ventilated place. Keep cool

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)**Other Information**

- Causes mild skin irritation
- Harmful to aquatic life with long lasting effects
- Harmful to aquatic life

Unknown acute toxicity 19.91% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%	Trade Secret
Solvent Naphtha, Medium Aliphatic	64742-88-7	15 - 40	*
Calcium carbonate	1317-65-3	3 - 7	*
Stoddard Solvent	8052-41-3	1 - 5	*
Xylene	1330-20-7	1 - 5	*
Ethyl Benzene	100-41-4	0.1 - 1	*
Methyl Ethyl Ketoxime	96-29-7	0.1 - 1	*

Neo C9-13 Acid, Cobalt Salts	68955-83-9	0.1 - 1	*
Cobalt neodecanoate	27253-31-2	0.1 - 1	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice	Immediate medical attention is required. In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).
Eye contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Keep eye wide open while rinsing. If symptoms persist, call a physician. Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin Contact	Wash off immediately with plenty of water. Call a physician immediately.
Inhalation	Remove to fresh air. If breathing is irregular or stopped, administer artificial respiration. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Call a physician immediately.
Ingestion	Do NOT induce vomiting. Rinse mouth. Drink plenty of water. If symptoms persist, call a physician. Drink 1 or 2 glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.
Self-protection of the first aider	Remove all sources of ignition.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media CAUTION: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical

Flammable.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Remove all sources of ignition. Evacuate personnel to safe areas. Ensure adequate ventilation, especially in confined areas. Use personal protective equipment as required.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. See Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers. Dam up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Cover liquid spill with sand, earth or other non-combustible absorbent material. Soak up with inert absorbent material.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Ensure adequate ventilation, especially in confined areas. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Take precautionary measures against static discharges. Use spark-proof tools and explosion-proof equipment. All equipment used when handling the product must be grounded. Avoid contact with skin, eyes or clothing.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep tightly closed in a dry and cool place. Keep in properly labeled containers. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

Incompatible materials Chlorinated compounds.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Calcium carbonate 1317-65-3	-	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 15 mg/m ³ total dust (vacated) TWA: 5 mg/m ³ respirable fraction	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust
Stoddard Solvent 8052-41-3	TWA: 100 ppm	TWA: 500 ppm TWA: 2900 mg/m ³ (vacated) TWA: 100 ppm (vacated) TWA: 525 mg/m ³	IDLH: 20000 mg/m ³ Ceiling: 1800 mg/m ³ 15 min TWA: 350 mg/m ³
Xylene 1330-20-7	STEL: 150 ppm TWA: 100 ppm	TWA: 100 ppm TWA: 435 mg/m ³ (vacated) TWA: 100 ppm (vacated) TWA: 435 mg/m ³ (vacated) STEL: 150 ppm (vacated) STEL: 655 mg/m ³	-
Ethyl Benzene 100-41-4	TWA: 20 ppm	TWA: 100 ppm TWA: 435 mg/m ³ (vacated) TWA: 100 ppm (vacated) TWA: 435 mg/m ³ (vacated) STEL: 125 ppm (vacated) STEL: 545 mg/m ³	IDLH: 800 ppm TWA: 100 ppm TWA: 435 mg/m ³ STEL: 125 ppm STEL: 545 mg/m ³

NIOSH IDLH *Immediately Dangerous to Life or Health*

Other Information Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Controls Showers
 Eyewash stations
 Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Skin and body protection No special technical protective measures are necessary.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations When using do not eat, drink or smoke. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES**Information on basic physical and chemical properties**

Physical state	liquid	Odor	No information available
Appearance	No information available	Odor threshold	No information available
Color	No information available		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No information available	
Melting point/freezing point	No information available	
Boiling point / boiling range	>= 116 °C / 241 °F	
Flash point	39 °C / 102 °F	
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	No information available	
Vapor density	No information available	
Specific Gravity	1.00	
Water solubility	No information available	
Solubility in other solvents	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
Explosive properties	No information available	
Oxidizing properties	No information available	

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Density	8.35 lbs/gal
Bulk density	No information available
Percent solids by weight	55.5%
Percent volatile by weight	44.5%
Percent solids by volume	42.9%
Actual VOC (lbs/gal)	3.7

Actual VOC (grams/liter)	445.5
EPA VOC (lbs/gal)	3.7
EPA VOC (grams/liter)	445.5
EPA VOC (lb/gal solids)	8.7

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks.

Incompatible materials

Chlorinated compounds.

Hazardous Decomposition Products

Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	No data available
Inhalation	No data available.
Eye contact	No data available.
Skin Contact	No data available.
Ingestion	No data available.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Solvent Naphtha, Medium Aliphatic 64742-88-7	> 5000 mg/kg (Rat)	= 3000 mg/kg (Rabbit)	> 5.28 mg/L (Rat) 4 h
Xylene 1330-20-7	= 3500 mg/kg (Rat)	> 1700 mg/kg (Rabbit) > 4350 mg/kg (Rabbit)	= 29.08 mg/L (Rat) 4 h = 5000 ppm (Rat) 4 h
Ethyl Benzene 100-41-4	= 3500 mg/kg (Rat)	= 15400 mg/kg (Rabbit)	= 17.2 mg/L (Rat) 4 h
Methyl Ethyl Ketoxime 96-29-7	= 930 mg/kg (Rat)	= 0.2 mg/kg (Rabbit)	= 20 mg/L (Rat) 4 h

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.
Germ cell mutagenicity No information available.
Carcinogenicity No information available.

Chemical Name	ACGIH	IARC	NTP	OSHA
Xylene 1330-20-7	-	Group 3	-	-
Ethyl Benzene 100-41-4	A3	Group 2B	-	X

Neo C9-13 Acid, Cobalt Salts 68955-83-9	-	Group 2B	-	X
Cobalt neodecanoate 27253-31-2	-	Group 2B	-	X

ACGIH (American Conference of Governmental Industrial Hygienists)
 A3 - Animal Carcinogen
 IARC (International Agency for Research on Cancer)
 Group 2B - Possibly Carcinogenic to Humans
 Group 3 - Not classifiable as a human carcinogen
 OSHA (Occupational Safety and Health Administration of the US Department of Labor)
 X - Present

Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Chronic toxicity	Ethylbenzene has been classified by the International Agency for Research on Cancer (IARC) as possibly carcinogenic to humans (Group 2B). Prolonged or repeated overexposure to ethylbenzene may result in adverse effects to the kidneys, liver, respiratory system, thyroid, testicles, and pituitary glands.
Target Organ Effects	Central nervous system, Eyes, kidney, Respiratory system, Skin.
Aspiration hazard	No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document mg/kg mg/l

12. ECOLOGICAL INFORMATION

This product contains a chemical which is listed as a marine pollutant according to DOT.

Ecotoxicity

Harmful to aquatic life with long lasting effects

59.76% of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical Name	Algae/aquatic plants	Fish	Crustacea
Solvent Naphtha, Medium Aliphatic 64742-88-7	450: 96 h Pseudokirchneriella subcapitata mg/L EC50	800: 96 h Pimephales promelas mg/L LC50 static	100: 48 h Daphnia magna mg/L EC50
Xylene 1330-20-7	-	13.4: 96 h Pimephales promelas mg/L LC50 flow-through 2.661 - 4.093: 96 h Oncorhynchus mykiss mg/L LC50 static 13.5 - 17.3: 96 h Oncorhynchus mykiss mg/L LC50 13.1 - 16.5: 96 h Lepomis macrochirus mg/L LC50 flow-through 19: 96 h Lepomis macrochirus mg/L LC50 7.711 - 9.591: 96 h Lepomis macrochirus mg/L LC50 static 23.53 - 29.97: 96 h Pimephales promelas mg/L LC50 static 780: 96 h Cyprinus carpio mg/L LC50 semi-static 780: 96 h Cyprinus carpio mg/L LC50 30.26 - 40.75: 96 h Poecilia reticulata mg/L LC50 static	3.82: 48 h water flea mg/L EC50 0.6: 48 h Gammarus lacustris mg/L LC50
Ethyl Benzene 100-41-4	4.6: 72 h Pseudokirchneriella subcapitata mg/L EC50 438: 96 h Pseudokirchneriella subcapitata mg/L EC50 2.6 - 11.3: 72 h Pseudokirchneriella subcapitata mg/L EC50 static 1.7 - 7.6: 96 h Pseudokirchneriella subcapitata mg/L EC50 static	11.0 - 18.0: 96 h Oncorhynchus mykiss mg/L LC50 static 4.2: 96 h Oncorhynchus mykiss mg/L LC50 semi-static 7.55 - 11: 96 h Pimephales promelas mg/L LC50 flow-through 32: 96 h Lepomis macrochirus mg/L LC50 static 9.1 - 15.6: 96 h Pimephales promelas mg/L LC50 static 9.6: 96 h Poecilia reticulata mg/L LC50 static	1.8 - 2.4: 48 h Daphnia magna mg/L EC50

Methyl Ethyl Ketoxime 96-29-7	83: 72 h Desmodemus subspicatus mg/L EC50	777 - 914: 96 h Pimephales promelas mg/L LC50 flow-through 760: 96 h Poecilia reticulata mg/L LC50 static 320 - 1000: 96 h Leuciscus idus mg/L LC50 static	750: 48 h Daphnia magna mg/L EC50
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Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	Partition coefficient
Xylene 1330-20-7	2.77 - 3.15
Ethyl Benzene 100-41-4	3.118
Methyl Ethyl Ketoxime 96-29-7	0.65

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS**Waste treatment methods****Disposal of wastes**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging

Do not reuse container.

US EPA Waste Number

D001 U031 U239

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Xylene 1330-20-7	-	Included in waste stream: F039	-	U239
Ethyl Benzene 100-41-4	-	Included in waste stream: F039	-	-

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
Xylene 1330-20-7	Toxic Ignitable
Ethyl Benzene 100-41-4	Toxic Ignitable
Neo C9-13 Acid, Cobalt Salts 68955-83-9	Toxic
Cobalt neodecanoate 27253-31-2	Toxic

14. TRANSPORT INFORMATION**DOT****Marine pollutant**

Not regulated

This product contains a chemical which is listed as a marine pollutant according to DOT.

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies *
EINECS/ELINCS	Complies *
ENCS	Does not comply *
IECSC	Complies *
KECL	Complies *
PICCS	Does not comply *
AICS	Does not comply *

* This product contains an unknown chemical, therefore, this product's compliance to the inventory list is NOT DETERMINED

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
Xylene - 1330-20-7	1.0
Ethyl Benzene - 100-41-4	0.1

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	Yes
Fire hazard	Yes
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Xylene 1330-20-7	100 lb	-	-	X
Ethyl Benzene 100-41-4	1000 lb	X	X	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Xylene 1330-20-7	100 lb	-	RQ 100 lb final RQ RQ 45.4 kg final RQ
Ethyl Benzene 100-41-4	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
Hansa Orange (Orange 5) - 3468-63-1	Carcinogen
Ethyl Benzene - 100-41-4	Carcinogen
Crystalline Silica - 14808-60-7	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Solvent Naphtha, Medium Aliphatic 64742-88-7	X	-	-
Calcium carbonate 1317-65-3	X	X	X
Stoddard Solvent 8052-41-3	X	X	X
Xylene 1330-20-7	X	X	X
Ethyl Benzene 100-41-4	X	X	X
Neo C9-13 Acid, Cobalt Salts 68955-83-9	X	-	X
Cobalt neodecanoate 27253-31-2	X	-	X
Crystalline Silica 14808-60-7	X	X	X
Propylene Glycol Methyl Ether 107-98-2	X	X	X
n-Butanol 71-36-3	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

Hazardous air pollutants (HAPS) content

LIST OF HAZARDOUS AIR POLLUTANTS SUBJECT TO THE PROVISIONS OF THE CLEAN AIR ACT, TITLE I SECTION 112 'National Emission Standards for Hazardous Air Pollutants':

Chemical Name	Weight % of HAPS in Product	Pounds HAPS / Gal Product
Xylene 1330-20-7	2.36%	0.20

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	Health hazards 2	Flammability 2	Instability 0	Physical and Chemical Properties -
HMIS	Health hazards 2 *	Flammability 2	Physical hazards 0	Personal protection X

Chronic Hazard Star Legend * = Chronic Health Hazard

Revision Date 08-Jun-2015

Revision Note
No information available

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Shipping information may vary based upon container size and shipping destination. Each user of this material needs to evaluate the conditions of use and design the appropriate protective mechanisms to prevent employee exposures, property damage, or release to the environment. The manufacturer assumes no responsibility for injury to the recipient or third persons, or for any damages to any property resulting from misuse of the product.

End of Safety Data Sheet